

3M™ Package Attachment and Label Protection Products

When you want to keep shipping labels clean, legible, and attractive, choose a 3M™ Label Protection Tape.

3M™ Pouch Tapes let you attach and protect shipping documents in one easy step. They can be used to attach small parts or promotional items as well. Custom printed versions are available.

3M™ Packing List Envelopes protect packing slips, invoices, cards and other shipping documents. They are available in custom printed versions.

Key Customer Markets

- ◆ General Industrial
- ◆ Merchandising/Promotional
- ◆ Shipping Services
- ◆ Pharmacies

PRODUCT INFORMATION

Product/Color	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz./in. (N/100 mm)	Tensile Strength lbs./in. (N/100 mm)	Elongation at Break %	Comments
ASTM Test Method:		D-3652	D-3652	D-3330	D-3759	D-3759	
POUCH TAPE ROLLS							
824	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	30 (525)	160	Standard message (DOCUMENT ENCLOSED) — 5" x 6". 333/roll.
825	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	30 (525)	160	Same as 824 except on 1" core.
827	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	30 (525)	160	Standard message (DOCUMENTS ENCLOSED) — multiple sizes.
828CP	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	30 (525)	160	Custom printing in multiple sizes/colors.
829	Polypropylene/Synthetic Rubber	1.2 (.030)	1.9 (.048)	40 (44)	22 (385)	160	Standard message (PACKING LIST ENCLOSED) — 5" x 6".
8240	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	30 (525)	160	Same as 824 except 500/roll.
POUCH TAPE PADS							
830	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	30 (525)	160	Standard message pad (DOCUMENT ENCLOSED) — 5" x 6".
830CP	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	30 (525)	160	Custom printed 830 pouch tape pad.
832	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	30 (525)	160	Standard message pad (DOCUMENT ENCLOSED) — 6" x 10".
832CP	Polypropylene/Synthetic Rubber	1.6 (.041)	2.5 (.064)	50 (55)	30 (525)	160	Custom printed 832.
PACKING LIST ENVELOPES							
PLE-F	Polyethylene/Synthetic Rubber/Paper Liner	2.0 (.051) each sheet	5.0 (.127)	N/A	N/A	N/A	Full face print. "Packing List/Invoice Enclosed."
PLE-T	Polyethylene/Synthetic Rubber/Paper Liner	2.0 (.051) each sheet	5.0 (.127)	N/A	N/A	N/A	Top printed "Packing List/Invoice Enclosed."
PLE-NP	Polyethylene/Synthetic Rubber/Paper Liner	2.0 (.051) each sheet	5.0 (.127)	N/A	N/A	N/A	Clear, no print.
PLE-T1 INV	Polyethylene/Synthetic Rubber/Paper Liner	2.0 (.051) each sheet	5.0 (.127)	N/A	N/A	N/A	Top printed "Invoice Enclosed."
PLE-FED1	Polyethylene/Synthetic Rubber/Paper Liner	2.0 (.051) each sheet	5.0 (.127)	N/A	N/A	N/A	No print, perforated.
PLE-C	Polyethylene/Synthetic Rubber/Paper Liner	2.0 (.051) each sheet	5.0 (.127)	N/A	N/A	N/A	Custom printed.
LABEL PROTECTION TAPE ROLLS							
356	Polyester/Acrylate	1.0 (.025)	2.0 (.051)	20 (22)	25 (438)	90	Abrasion and temperature resistant.
800	Acetate/Acrylate	1.6 (.041)	2.5 (.064)	30 (33)	12 (210)	15	High clarity, prescription labels.
821	Acetate/Acrylate	1.6 (.041)	2.5 (.064)	25 (28)	12 (210)	15	Pink matte finish, write-on, low glare surface.
823	Polypropylene/Synthetic Rubber	1.6 (.041)	2.4 (.061)	60 (66)	30 (525)	160	Yellow color highlights/protects carbonless labels.
3565	Polypropylene/Synthetic Rubber	1.4 (.036)	1.9 (.048)	40 (44)	22 (385)	160	General purpose label protection tape.
3765	Polypropylene/Acrylate	0.9 (.023)	1.5 (.038)	22 (22)	20 (350)	119	Utility grade label protection tape.
LABEL PROTECTION TAPE PADS							
822	Polypropylene/Synthetic Rubber	2.0 (.051)	3.2 (.081)	55 (61)	35 (613)	160	4" x 6" transparent tape pads.

Note: This technical information and data should be considered representative or typical only and should not be used for specification purposes.



Prescription Label Protection **Fig.181**
 Scotch® Prescription Label Tape 800 is designed to protect and enhance prescription labels. It guards against abrasion, moisture, smudging and fading. It has very easy unwind and excellent dispensability.



Outdoor/Harsh Environment **Fig.182**
 Scotch® Polyester Film Tape 356, with a rugged polyester backing and long-aging adhesive, has excellent water, abrasion, UV and chemical resistance. It is an ideal choice for protection of labels in harsh or outdoor environments.



Label Attachment and Protection **Fig.183**
 Scotch® Britegard™ Film Tape 823 is a bright yellow highlighting film tape. The bright yellow color directs your eye right to the label. It is the best choice for protection of the print on carbonless labels.



Document Control **Fig.184**
 3M™ Packing List Envelopes offer high quality printing to focus attention on your documents and a high tack, hot melt adhesive that keeps envelope in place through a wide range of temperatures and conditions.



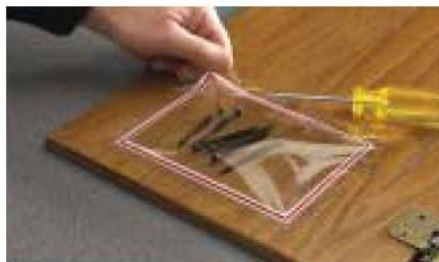
Write-On Surface/Electronically Scannable **Fig.185**
 If labels are to be electronically scanned or if they need to be edited after application, Scotch® Labelgard™ Film Tape 821 is the choice. The matte finish pink acetate film backing provides a smooth write-on surface and eliminates glare so bar codes can be scanned from a distance.



Attachment of Premiums **Fig.186**
 The use of the shipping container as a marketing and merchandising vehicle is a cost effective way to reach end-users. Scotch® Custom Printed Pouch Tape 828CP and ScotchPad™ Custom Printed Pouch Tape Pads 830CP can be used to attach product samples, merchandise, premiums, literature, catalogs, or brochures.



Custom Printed Messages **Fig.187**
 Scotch® Custom Printed Pouch Tape 828CP is a pressure sensitive tape with a non-tacky, see-through window. It can be pre-printed with a company logo or custom message. It is available in a variety of border colors and print styles in multiple sizes.



Small Parts **Fig.188**
 Scotch® Custom Printed Pouch Tape 828CP or ScotchPad™ Custom Printed Pouch Tape Pads 830CP are ideal choices for use as a sealed small parts packet. Pouch tape keeps the parts together and clearly visible.



Versatility **Fig.189**
 ScotchPad™ Pouch Tape Pad 830 is the same product as Scotch® Pouch Tape 824, but in an easy-to-use pad form. No dispenser is needed. Tape pads are compact and portable and ready to use at any time.